

A quick look at Shipbuilding

- Consolidated Steel Corp., Orange, Texas – 1945
- 18,749 employees
- Every supervisor was certified in one or more of the “J” programs
- The company attributed the following results to TWI over a four year period:

Increase in production	45%
Reduction in tool breakage	75%
Reduction in training time	78%
Saving in manpower	45%
Reduction in scrap	69%
Reduction in accidents	69%

In the 2 years following the Battle of Midway at which both the US and the Japanese lost all but 2 carriers. After that battle was fought,

- The Japanese shipbuilders launched 6 carriers.
- During the same period, US shipbuilders launched:
 - 17 carriers, *plus*
 - 10 medium carriers, and
 - 86 escort carriers

"Such numbers, to be repeated in myriad categories of war materiel, spelled doom for Japan." *

* James Bradley, *Flyboys* (Boston: Back Bay Books/Little, Brown), 120.